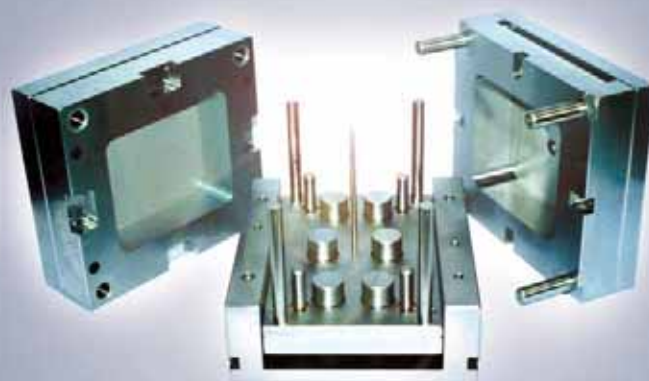


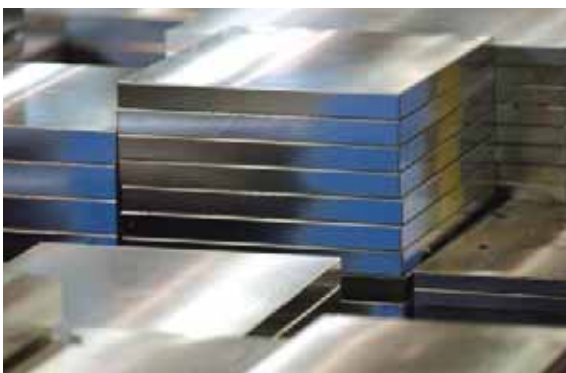
## D-M-E Quick Delivery Specials

DOZENS OF MOLD BASE FEATURES  
TO CHOOSE FROM IN A PROGRAM  
THAT DELIVERS WITH SPEED,  
QUALITY AND AFFORDABILITY



Quick Delivery Specials

## Quick Delivery Specials Features



### D-M-E Standard Mold Bases Included in the QDS Program

- A-Series Mold Bases
- B-Series Mold Bases
- X-Series Mold Bases
- AX-Series Mold Bases
- T-Series Mold Bases
- Cavity Retainer Sets

### Steel Types and Plate Thicknesses Included

- D-M-E #1, #2 and #3 steel from  $\frac{7}{8}$ " thick to  $5\frac{7}{8}$ " thick
- D-M-E #7 steel from  $\frac{7}{8}$ " thick to  $2\frac{7}{8}$ " thick

### No Charge Features

*Available on all D-M-E Mold Bases and Cavity Retainer Sets*

- 1-piece or 3-piece housing (standard D-M-E rails)
- Ejector housing covers
- Relocate or omit return pins
- Relocate or omit assembly screws (top and/or bottom)
- Relocate or omit assembly screws in ejector set
- Relocate or omit leader pins and bushings
- Relocate or omit center holes
- Relocate or omit stop pins in ejector bar
- Sprue puller pin of your choice
- Machining for all D-M-E sprue bushings and most clamp slots
- Machining for most locating rings

All ship dates are calculated from receipt of final customer information.

# Quick Delivery Specials Features

5

5-DAY  
SHIPPING

## Special Mold Bases Shipping in FIVE Working Days

**Includes all D-M-E Standard Mold Bases #1, #2 and #3 steel ( $7/8"$  to  $57/8"$  thick) and #7 steel ( $7/8"$  to  $27/8"$  thick); and all "no charge" items, plus:**

- Machine for and install guided ejection – 2 or 4 places
- Machine for and install support pillars
- Machine for and install additional stop pins
- Machine press knock-out in bottom clamp plate (tap in ejector bar, if required)
- Machine pry bar slots
- Machine leader pin vent slots in rails
- Machine for spring holes
- Drill and tap lifting holes
- Drill and tap safety strap holes (location  $\pm 1/32"$ )
- Machine for and install extra assembly screws in top and/or bottom
- Machine for and install extra assembly screws in ejector assembly
- Machine for and install added return pins
- Rough mill/bore cavity and core pocket; blind or through (NOTE:  $1/2"$  minimum radius required)

7

7-DAY  
SHIPPING

## Special Mold Bases Shipping in SEVEN Working Days

**Includes all features specified above in five working days, plus:**

- Machine for D-M-E three-piece extension bushings
- Drill and tap horizontal water lines
- Drill water pipe clearance holes
- Drill vertical water lines (excluding o-ring machining)
- Machine for D-M-E angle pin inserts
- Finish mill/bore cavity and core pocket; blind or through (NOTE:  $1/2"$  minimum radius required)

11

11-DAY  
SHIPPING

## Special Mold Bases Shipping in ELEVEN Working Days

**Includes all features specified above in seven working days, plus:**

- Machine for D-M-E parting line interlocks
- Provide special thickness plates (maximum plate thickness of  $57/8"$  in D-M-E #1, #2 and #3 steels, and  $27/8"$  in D-M-E #7 steel)