

13³/₈" T-Series Mold Bases

NO. 1 OR NO. 2 STEEL ASSEMBLIES

All plates above ejector housing are No. 1 or No. 2 Steel, respectively.

NO. 3 STEEL ASSEMBLIES

"X-1", "X-2", and "B" Plates are No. 3 Steel. "A" -Clamping and Support Plates are No. 2 Steel.

NO. 7 STEEL ASSEMBLIES

Any or all plates available as requested.

X-1 = 0.875				13.375 × 15"	
X-2	B	C	H	ITEM NUMBER	NET WT.
1.875	0.875	3	11.25	1315T-17-7	584
	1.375	3	11.75	1315T-17-13	612
	1.875	3	12.25	1315T-17-17	640
2.375	1.375	3.5	12.75	1315T-23-13	648
	1.875	3.5	13.25	1315T-23-17	677
	2.375	3.5	13.75	1315T-23-23	705
2.875	1.375	3.5	13.25	1315T-27-13	677
	1.875	3.5	13.75	1315T-27-17	705
	2.375	3.5	14.25	1315T-27-23	734
3.375	1.875	3.5	14.25	1315T-33-17	734
	2.375	4	15.25	1315T-33-23	770
	2.875	4	15.75	1315T-33-27	798
3.875	1.875	4	15.25	1315T-37-17	770
	2.375	4.5	16.25	1315T-37-23	806
	2.875	4.5	16.75	1315T-37-27	835
4.875	2.375	4.5	17.25	1315T-47-23	863
	2.875	4.5	17.75	1315T-47-27	892
	3.375	4.5	18.25	1315T-47-33	920
5.875	2.875	4.5	18.75	1315T-57-27	949
	3.875	4.5	19.75	1315T-57-37	1005
	4.875	4.5	20.75	1315T-57-47	1062

X-1 = 0.875				13.375 × 20.75"	
X-2	B	C	H	ITEM NUMBER	NET WT.
1.875	0.875	3	11.25	1321T-17-7	807
	1.375	3	11.75	1321T-17-13	846
	1.875	3	12.25	1321T-17-17	886
2.375	1.375	3.5	12.75	1321T-23-13	897
	1.875	3.5	13.25	1321T-23-17	936
	2.375	3.5	13.75	1321T-23-23	975
2.875	1.375	3.5	13.25	1321T-27-13	936
	1.875	3.5	13.75	1321T-27-17	975
	2.375	3.5	14.25	1321T-27-23	1015
3.375	1.875	3.5	14.25	1321T-33-17	1015
	2.375	4	15.25	1321T-33-23	1065
	2.875	4	15.75	1321T-33-27	1104
3.875	1.875	4	15.25	1321T-37-17	1065
	2.375	4.5	16.25	1321T-37-23	1115
	2.875	4.5	16.75	1321T-37-27	1155
4.875	2.375	4.5	17.25	1321T-47-23	1194
	2.875	4.5	17.75	1321T-47-27	1233
	3.375	4.5	18.25	1321T-47-33	1272
5.875	2.875	4.5	18.75	1321T-57-27	1312
	3.875	4.5	19.75	1321T-57-37	1390
	4.875	4.5	20.75	1321T-57-47	1469

X-1 = 1.375				13.375 × 26"	
X-2	B	C	H	ITEM NUMBER	NET WT.
1.875	1.375	3	12.25	1326T-17-13	1110
	1.875	3	12.75	1326T-17-17	1159
	2.375	3.5	13.75	1326T-17-23	1222
2.375	1.375	3.5	13.25	1326T-23-13	1173
	1.875	3.5	13.75	1326T-23-17	1222
	2.375	3.5	14.25	1326T-23-23	1271
2.875	1.375	3.5	13.75	1326T-27-13	1222
	1.875	3.5	14.25	1326T-27-17	1271
	2.375	3.5	14.75	1326T-27-23	1320
3.375	1.875	3.5	14.75	1326T-33-17	1320
	2.375	4	15.75	1326T-33-23	1384
	2.875	4	16.25	1326T-33-27	1433
3.875	1.875	4	15.75	1326T-37-17	1384
	2.375	4.5	16.75	1326T-37-23	1447
	2.875	4.5	17.25	1326T-37-27	1496
4.875	2.375	4.5	17.75	1326T-47-23	1545
	2.875	4.5	18.25	1326T-47-27	1594
	3.375	4.5	18.75	1326T-47-33	1644
5.875	2.875	4.5	19.25	1326T-57-27	1693
	3.875	4.5	20.25	1326T-57-37	1791
	4.875	4.5	21.25	1326T-57-47	1890

X-1 = 0.875				13.375 × 18"	
X-2	B	C	H	ITEM NUMBER	NET WT.
1.875	0.875	3	11.25	1318T-17-7	700
	1.375	3	11.75	1318T-17-13	734
	1.875	3	12.25	1318T-17-17	768
2.375	1.375	3.5	12.75	1318T-23-13	778
	1.875	3.5	13.25	1318T-23-17	812
	2.375	3.5	13.75	1318T-23-23	846
2.875	1.375	3.5	13.25	1318T-27-13	812
	1.875	3.5	13.75	1318T-27-17	846
	2.375	3.5	14.25	1318T-27-23	880
3.375	1.875	3.5	14.25	1318T-33-17	880
	2.375	4	15.25	1318T-33-23	924
	2.875	4	15.75	1318T-33-27	958
3.875	1.875	4	15.25	1318T-37-17	924
	2.375	4.5	16.25	1318T-37-23	968
	2.875	4.5	16.75	1318T-37-27	1002
4.875	2.375	4.5	17.25	1318T-47-23	1036
	2.875	4.5	17.75	1318T-47-27	1070
	3.375	4.5	18.25	1318T-47-33	1104
5.875	2.875	4.5	18.75	1318T-57-27	1138
	3.875	4.5	19.75	1318T-57-37	1206
	4.875	4.5	20.75	1318T-57-47	1274

X-1 = 1.375				13.375 × 23.5"	
X-2	B	C	H	ITEM NUMBER	NET WT.
1.875	1.375	3	12.25	1323T-17-13	1003
	1.875	3	12.75	1323T-17-17	1047
	2.375	3.5	13.75	1323T-17-23	1104
2.375	1.375	3.5	13.25	1323T-23-13	1060
	1.875	3.5	13.75	1323T-23-17	1104
	2.375	3.5	14.25	1323T-23-23	1149
2.875	1.375	3.5	13.75	1323T-27-13	1104
	1.875	3.5	14.25	1323T-27-17	1149
	2.375	3.5	14.75	1323T-27-23	1194
3.375	1.875	3.5	14.75	1323T-33-17	1194
	2.375	4	15.75	1323T-33-23	1251
	2.875	4	16.25	1323T-33-27	1295
3.875	1.875	4	15.75	1323T-37-17	1251
	2.375	4.5	16.75	1323T-37-23	1308
	2.875	4.5	17.25	1323T-37-27	1352
4.875	2.375	4.5	17.75	1323T-47-23	1397
	2.875	4.5	18.25	1323T-47-27	1441
	3.375	4.5	18.75	1323T-47-33	1486
5.875	2.875	4.5	19.25	1323T-57-27	1530
	3.875	4.5	20.25	1323T-57-37	1619
	4.875	4.5	21.25	1323T-57-47	1708

X-1 = 1.375				13.375 × 29.5"	
X-2	B	C	H	ITEM NUMBER	NET WT.
1.875	1.375	3	12.25	1329T-17-13	1259
	1.875	3	12.75	1329T-17-17	1315
	2.375	3.5	13.75	1329T-17-23	1386
2.375	1.375	3.5	13.25	1329T-23-13	1330
	1.875	3.5	13.75	1329T-23-17	1386
	2.375	3.5	14.25	1329T-23-23	1442
2.875	1.375	3.5	13.75	1329T-27-13	1386
	1.875	3.5	14.25	1329T-27-17	1442
	2.375	3.5	14.75	1329T-27-23	1498
3.375	1.875	3.5	14.75	1329T-33-17	1498
	2.375	4	15.75	1329T-33-23	1570
	2.875	4	16.25	1329T-33-27	1626
3.875	1.875	4	15.75	1329T-37-17	1570
	2.375	4.5	16.75	1329T-37-23	1641
	2.875	4.5	17.25	1329T-37-27	1697
4.875	2.375	4.5	17.75	1329T-47-23	1753
	2.875	4.5	18.25	1329T-47-27	1809
	3.375	4.5	18.75	1329T-47-33	1865
5.875	2.875	4.5	19.25	1329T-57-27	1921
	3.875	4.5	20.25	1329T-57-37	2032
	4.875	4.5	21.25	1329T-57-47	2145

WHEN ORDERING, PLEASE SPECIFY:

- Quantity & Item Number
- No. 1, No. 2, No. 3, or No. 7 Steel
- Locating Ring Item Number
- E, O and R Dimension
- L Dimension (Leader Pin Length)
- Method of Shipment

For detailed dimensions, see corresponding size "A" Series Mold Bases.

NOTE: For 3-Plate Extension Bushings, see page 195.