

# Upper and Lower Assembly Screws



Features supplied as standard unless otherwise specified.

## FOR QUOTING OR ORDERING, SPECIFY:

### Upper Assembly Screws

Recommended position from table (see opposite page) provided standard. If a different position is required, specify below.

Position:  STD  Specify

- UASx1 \_\_\_\_\_
- UASx2 \_\_\_\_\_
- UASx3 \_\_\_\_\_
- UASx4 \_\_\_\_\_
- UASx5 \_\_\_\_\_
- UASx6 \_\_\_\_\_
- UASx7 \_\_\_\_\_
- UASx8 \_\_\_\_\_
- UASx9 \_\_\_\_\_
- UASx10 \_\_\_\_\_
- UASx11 \_\_\_\_\_
- UASx12 \_\_\_\_\_
- UASy \_\_\_\_\_
- Omit hole \_\_\_\_\_
- Omit part \_\_\_\_\_

- Omit upper assembly holes
- Omit upper assembly screws

### Lower Assembly Screws

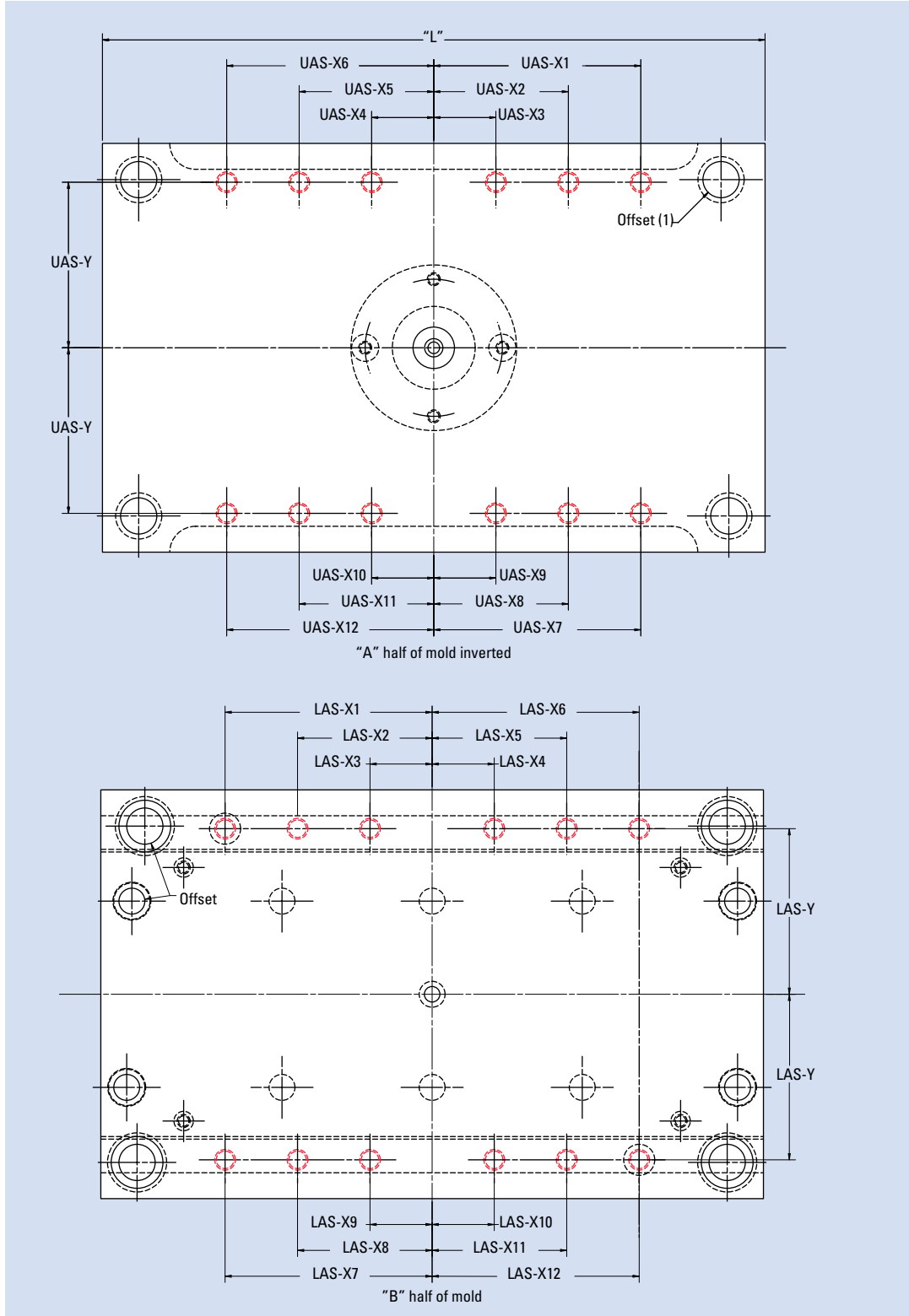
Recommended position from table (see opposite page) provided standard. If a different position is required, specify below.

Position:  STD  Specify

- LASx1 \_\_\_\_\_
- LASx2 \_\_\_\_\_
- LASx3 \_\_\_\_\_
- LASx4 \_\_\_\_\_
- LASx5 \_\_\_\_\_
- LASx6 \_\_\_\_\_
- LASx7 \_\_\_\_\_
- LASx8 \_\_\_\_\_
- LASx9 \_\_\_\_\_
- LASx10 \_\_\_\_\_
- LASx11 \_\_\_\_\_
- LASx12 \_\_\_\_\_
- LASy \_\_\_\_\_
- Omit Hole \_\_\_\_\_
- Omit Part \_\_\_\_\_

- Omit lower assembly holes
- Omit lower assembly screws

Assembly screws are used to hold the plates of the upper and lower halves of the mold together. For simplicity, the upper and lower assembly screws are generally placed in similar positions.



## Upper and Lower Assembly Screw Positions

BASE SIZE	SCREW SIZE	UASy LASy	UASx1 LASx1	UASx2 LASx2	UASx3 LASx3	UASx4 LASx4	UASx5 LASx5	UASx6 LASx6	UASx7 LASx7	UASx8 LASx8	UASx9 LASx9	UASx10 LASx10	UASx11 LASx11	UASx12 LASx12
88	1/2-13	3.125	1.375	—	—	—	—	1.375	1.375	—	—	—	—	1.375
812	1/2-13	3.125	2.250	—	—	—	—	2.250	2.250	—	—	—	—	2.250
108	1/2-13	4.000	1.875	—	—	—	—	1.875	1.875	—	—	—	—	1.875
1012	1/2-13	4.000	3.250	—	—	—	—	3.250	3.250	—	—	—	—	3.250
1016	1/2-13	4.000	5.000	—	—	—	—	5.000	5.000	—	—	—	—	5.000
1020	1/2-13	4.000	6.500	—	—	1.000	—	6.500	6.500	—	1.000	—	—	6.500
1112	1/2-13	4.469	3.188	—	—	—	—	3.188	3.188	—	—	—	—	3.188
1114	1/2-13	4.469	3.188	—	—	—	—	3.188	3.188	—	—	—	—	3.188
1118	1/2-13	4.469	5.875	—	—	1.000	—	5.875	5.875	—	1.000	—	—	5.875
1123	1/2-13	4.469	8.625	—	3.188	3.188	—	8.625	8.625	—	3.188	3.188	—	8.625
1212	1/2-13	4.469	2.812	—	—	—	—	2.812	2.812	—	—	—	—	2.812
1215	1/2-13	4.469	4.500	—	—	1.000	—	4.500	4.500	—	1.000	—	—	4.500
1220	1/2-13	4.469	6.625	—	—	1.000	—	6.625	6.625	—	1.000	—	—	6.625
1223	1/2-13	4.469	8.625	—	2.812	2.812	—	8.625	8.625	—	2.812	2.812	—	8.625
1315	1/2-13	5.719	4.500	—	—	1.000	—	4.500	4.500	—	1.000	—	—	4.500
1318	1/2-13	5.719	5.438	—	—	1.000	—	5.438	5.438	—	1.000	—	—	5.438
1321	1/2-13	5.719	6.750	—	—	1.000	—	6.750	6.750	—	1.000	—	—	6.750
1323	1/2-13	5.719	8.125	—	2.750	2.750	—	8.125	8.125	—	2.750	2.750	—	8.125
1326	1/2-13	5.719	9.375	—	3.250	3.250	—	9.375	9.375	—	3.250	3.250	—	9.375
1329	1/2-13	5.719	11.125	—	3.250	3.250	—	11.125	11.125	—	3.250	3.250	—	11.125
1518	1/2-13	6.469	5.438	—	—	1.000	—	5.438	5.438	—	1.000	—	—	5.438
1524	1/2-13	6.469	7.750	—	2.750	2.750	—	7.750	7.750	—	2.750	2.750	—	7.750
1529	1/2-13	6.469	10.625	—	3.688	3.688	—	10.625	10.625	—	3.688	3.688	—	10.625
1616	1/2-13	6.969	4.250	—	—	1.000	—	4.250	4.250	—	1.000	—	—	4.250
1620	1/2-13	6.969	6.250	—	—	1.000	—	6.250	6.250	—	1.000	—	—	6.250
1623	1/2-13	6.969	8.000	—	2.750	2.750	—	8.000	8.000	—	2.750	2.750	—	8.000
1626	1/2-13	6.969	9.250	—	3.125	3.125	—	9.250	9.250	—	3.125	3.125	—	9.250
1629	1/2-13	6.969	11.000	—	3.688	3.688	—	11.000	11.000	—	3.688	3.688	—	11.000
1635	1/2-13	6.969	14.000	8.500	2.875	2.875	8.500	14.000	14.000	8.500	2.875	2.875	8.500	14.000
1724	1/2-13	7.281	7.750	—	2.750	2.750	—	7.750	7.750	—	2.750	2.750	—	7.750
1729	1/2-13	7.281	10.625	—	3.688	3.688	—	10.625	10.625	—	3.688	3.688	—	10.625
1818	1/2-13	7.969	5.438	—	—	1.000	—	5.438	5.438	—	1.000	—	—	5.438
1820	1/2-13	7.969	6.438	—	—	1.000	—	6.438	6.438	—	1.000	—	—	6.438
1823	1/2-13	7.969	8.125	—	2.750	2.750	—	8.125	8.125	—	2.750	2.750	—	8.125
1826	1/2-13	7.969	9.375	—	3.125	3.125	—	9.375	9.375	—	3.125	3.125	—	9.375
1829	1/2-13	7.969	11.125	—	3.688	3.688	—	11.125	11.125	—	3.688	3.688	—	11.125
1835	1/2-13	7.969	14.125	8.500	2.875	2.875	8.500	14.125	14.125	8.500	2.875	2.875	8.500	14.125
1924	1/2-13	8.781	7.750	—	2.750	2.750	—	7.750	7.750	—	2.750	2.750	—	7.750
1929	1/2-13	8.781	11.125	—	3.688	3.688	—	11.125	11.125	—	3.688	3.688	—	11.125
1935	1/2-13	8.781	14.125	8.500	2.875	2.875	8.500	14.125	14.125	8.500	2.875	2.875	8.500	14.125
2424	5/8-11	10.844	7.750	—	2.750	2.750	—	7.750	7.750	—	2.750	2.750	—	7.750
2429	5/8-11	10.844	10.625	—	3.688	3.688	—	10.625	10.625	—	3.688	3.688	—	10.625
2435	5/8-11	10.844	13.625	8.500	2.750	2.750	8.500	13.625	13.625	8.500	2.750	2.750	8.500	13.625