

# Guide Pins and Bushings

Guide Pins and Bushings align both halves of the mold at the parting line.

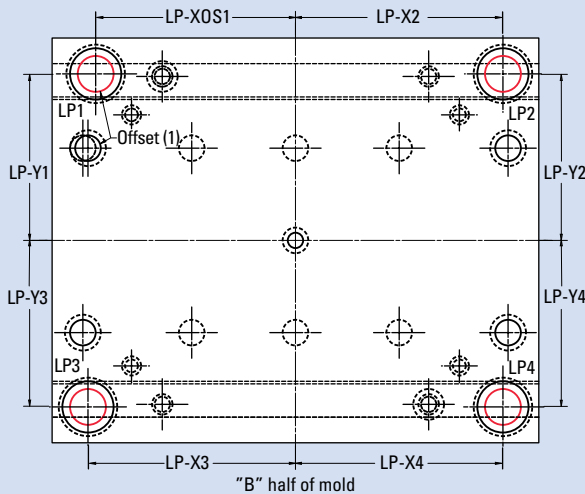


Features supplied as standard unless otherwise specified.



## Guide Pin Positions

SIZE	DIA	LPxos	LPx	LPy
88	0.750	3.000	3.125	3.125
812	0.750	5.000	5.125	3.125
108	0.750	2.938	3.125	4.062
1012	0.875	4.875	5.062	4.062
1016	0.875	6.938	7.125	4.062
1020	0.875	8.938	9.125	4.062
1112	0.875	4.938	5.125	4.562
1114	0.875	5.938	6.125	4.562
1118	0.875	7.938	8.125	4.562
1123	0.875	10.688	10.875	4.562
1212	1.000	4.625	4.812	5.000
1215	1.000	6.125	6.312	5.000
1220	1.000	8.625	8.812	5.000
1223	1.000	10.375	10.562	5.000
1315	1.000	6.125	6.312	5.688
1318	1.000	7.375	7.562	5.688
1321	1.000	8.750	8.938	5.688
1323	1.000	10.125	10.312	5.688
1326	1.000	11.375	11.562	5.688
1329	1.000	13.125	13.312	5.688
1518	1.250	7.375	7.562	6.062
1524	1.250	10.250	10.438	6.062
1529	1.250	13.125	13.312	6.062
1616	1.250	6.375	6.562	6.562
1620	1.250	8.375	8.562	6.562
1623	1.250	10.125	10.312	6.562
1626	1.250	11.375	11.562	6.562
1629	1.250	13.125	13.312	6.562
1635	1.250	16.125	16.312	6.562
1724	1.250	10.250	10.438	6.812
1729	1.250	13.125	13.312	6.812
1818	1.250	7.375	7.562	7.562
1820	1.250	8.375	8.562	7.562
1823	1.250	10.125	10.312	7.562
1826	1.250	11.375	11.562	7.562
1829	1.250	13.125	13.312	7.562
1835	1.250	16.125	16.312	7.562
1924	1.250	10.250	10.438	8.312
1929	1.250	13.125	13.312	8.312
1935	1.250	16.125	16.312	8.312
2424	1.500	10.062	10.250	10.250
2429	1.500	12.938	13.125	10.250
2435	1.500	15.938	16.125	10.250



## FOR QUOTING OR ORDERING, SPECIFY:

### Guide Pins

Diameter:  STD  Specify

Recommended diameter from table provided standard. If a different diameter is required, specify below.

#### Diameter Options:

- 0.750  2.000
- 0.875  2.500
- 1.000  3.000
- 1.500

Length:  STD  Specify

Recommended pin length for A-Series mold base (A Plate Thickness + B Plate Thickness + 1/2) provided standard. If a different pin length is required, specify below.

Specify Pin Length: \_\_\_\_\_

Position:  STD  Specify

Recommended position from table provided standard (bushing location will correspond). If a different position is required, specify below.

- LPxos1 \_\_\_\_\_ LPy1 \_\_\_\_\_
- LPx2 \_\_\_\_\_ LPy2 \_\_\_\_\_
- LPx3 \_\_\_\_\_ LPy3 \_\_\_\_\_
- LPx4 \_\_\_\_\_ LPy4 \_\_\_\_\_

### Guide Pin Bushings

#### Type/Omission:

- Steel
- Bronze
- Self-Lubricating
- Omit Machining for Leader Pin and Bushings
- Omit Guide Pin and Bushing