

American Mold Base Features and Delivery Time



Special Mold Bases Shipping in FIVE Working Days

Includes all D-M-E Standard Mold Bases #1, #2 and #3 steel (7/8" to 57/8" thick) and #7 steel (7/8" to 27/8" thick); and all "no charge" items, plus:

- Machine for and install guided ejection – 2 or 4 places
- Machine for and install support pillars
- Machine for and install additional stop pins
- Machine press knock-out in bottom clamp plate (tap in ejector bar, if required)
- Machine pry bar slots
- Machine leader pin vent slots in rails
- Machine for spring holes
- Drill and tap lifting holes
- Drill and tap mold strap holes (location $\pm 1/32"$)
- Machine for and install extra assembly screws in top and/or bottom
- Machine for and install extra assembly screws in ejector assembly
- Machine for and install added return pins
- Rough mill/bore cavity and core pocket; blind or through (NOTE: $1/2"$ minimum radius required)



Special Mold Bases Shipping in SEVEN Working Days

Includes all features specified in FIVE working days, plus:

- Machine for D-M-E three-piece extension bushings
- Drill and tap horizontal water lines
- Drill water pipe clearance holes
- Drill vertical water lines (excluding o-ring machining)
- Machine for D-M-E angle pin inserts
- Finish mill/bore cavity and core pocket; blind or through (NOTE: $1/2"$ minimum radius required)



Special Mold Bases Shipping in ELEVEN Working Days

Includes all features specified in SEVEN working days, plus:

- Machine for D-M-E parting line interlocks
- Provide special thickness plates (maximum plate thickness of $57/8"$ in D-M-E #1, #2 and #3 steels, and $27/8"$ in D-M-E #7 steel)