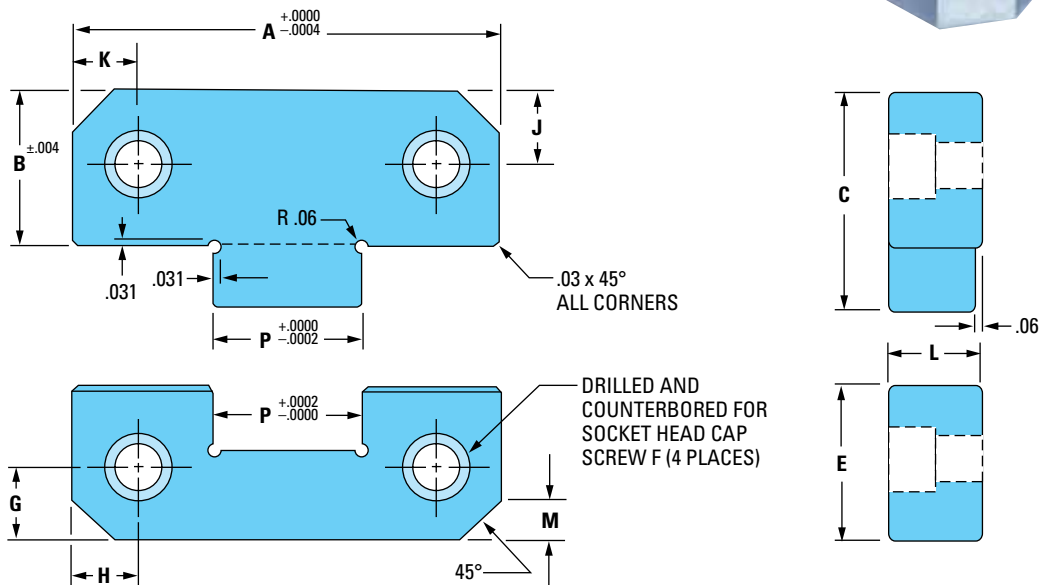
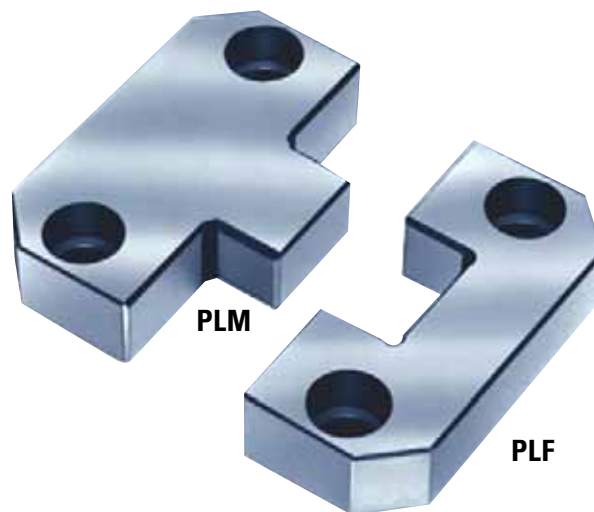
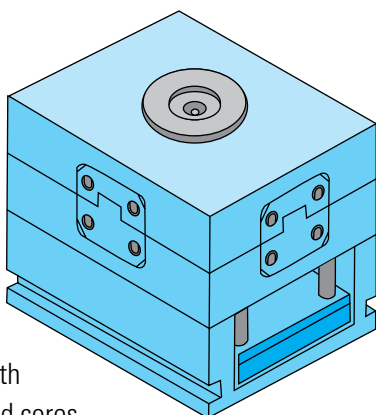


# Straight-Side Interlocks

- Provides positive alignment for molds with interlocking cavities and cores



**NOTES:**

1. Recommend four (4) per mold.
2. Mount on centerline on all four sides to avoid problems with heat expansion.

## Straight-Side Interlocks – PLM, PLF

**Material:** 8620 Steel-Carburized, Hardened and Ground **Hardness:** PLM: 50-55 HRC, PLF: 55-60 HRC

ITEM NUMBER	A NOMINAL	B	C	P NOMINAL	E	F*	G	H	J	K	L	M
PLM-0001	1.5000	.870	1.18	.5000	.870	1/4-20 X 3/4	.281	.281	.437	.281	.620	.19
PLF-0001												
PLM-0002	2.0000	.870	1.18	.6800	.870	1/4-20 X 3/4	.375	.375	.437	.375	.620	.19
PLF-0002												
PLM-0003	3.0000	1.360	1.910	1.0000	1.370	3/8-16 X 1	.688	.375	.688	.375	.745	.19
PLF-0003												
PLM-0004	4.0000	1.870	2.640	1.3750	1.870	3/8-16 X 1	.875	.625	.875	.625	.745	.50
PLF-0004												
PLM-0005	5.0000	1.870	2.640	1.7500	1.870	1/2-13 X 1 1/4	.875	.750	.875	.750	1.120	.50
PLF-0005												

\*(2) F-size S.H.C.S included with each interlock.