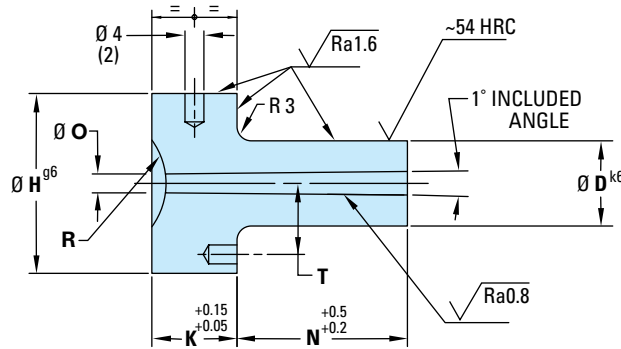


# Sprue Bushings – Hardened

Boquillas de inyección – templadas | Inyectores do gito – temperados | Buses d'injection – trempé | Angießbuchsen – gehärtet

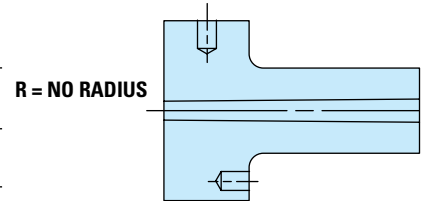
**INFORMATION KEY:**  
**D** = Outside Diameter of Stem  
**H** = Head Diameter  
**K** = Head Thickness  
**N** = Stem Length  
**O** = Sprue Orifice Diameter  
**Standard:** Euro-Series  
**Material:** 1.2826 Steel  
**Surface Treatment:** None (Through Hardened)  
**Dimensions:** Shown in Millimeters (mm)



## R = No Radius – DHR74

Material: 1.2826 Steel Hardness: ~54 HRC

ITEM PREFIX	D	N									O	H	K	T
		022	027	036	046	056	076	096	116					
DHR74	12	⚡	⚡	⚡	⚡						2,5	28	13	11
			⚡	⚡	⚡	⚡					3,5			
	18				⚡	⚡	⚡	⚡	⚡	⚡	3	38	18	15
						⚡	⚡	⚡	⚡	⚡	4			



**HOW TO ORDER:** Specify Item Number with prefix, D diameter, N length, and O diameter. Include zeros and commas only where shown, but omit all spaces (spaces are only shown here for easier reading).

Prefix  D  N  O

Example:  
 Prefix D N O  
 DHR74 12 022 2,5

Example:  
 Prefix D N O  
 DHR74 18 056 3

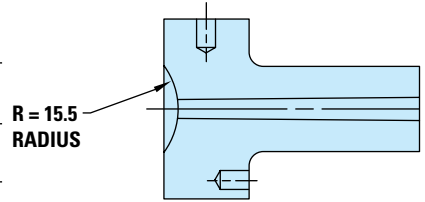
**KEY TO CHART**

- ⚡ Items in stock
- Light blue box 2-3 week delivery
- White box Contact D-M-E for quote

## R = 15.5mm Radius – DHR76

Material: 1.2826 Steel Hardness: ~54 HRC

ITEM PREFIX	D	N									O	H	K	T
		022	027	036	046	056	076	096	116					
DHR76	12			⚡	⚡						2,5	28	13	11
											3,5			
	18					⚡	⚡	⚡	⚡	⚡	3,0	38	18	15
							⚡	⚡	⚡	⚡	4,0			



**HOW TO ORDER:** Specify Item Number with prefix, D diameter, N length, O diameter, and R radius = 15. Include zeros and commas where shown, but omit all spaces (spaces are only shown here for easier reading).

Prefix  D  N  O  R

Example:  
 Prefix D N O R  
 DHR76 12 036 3,5 15

Example:  
 Prefix D N O R  
 DHR76 18 056 4,0 15

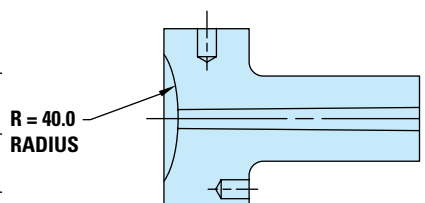
**KEY TO CHART**

- ⚡ Items in stock
- Light blue box 2-3 week delivery
- White box Contact D-M-E for quote

## R = 40.0mm Radius – DHR78

Material: 1.2826 Steel Hardness: ~54 HRC

ITEM PREFIX	D	N									O	H	K	T
		022	027	036	046	056	076	096	116					
DHR78	12		⚡	⚡	⚡	⚡					2,5	28	13	11
											3,5			
	18				⚡	⚡	⚡	⚡	⚡	⚡	3,0	38	18	15
						⚡	⚡	⚡	⚡	⚡	4,0			



**HOW TO ORDER:** Specify Item Number with prefix, D diameter, N length, O diameter, and R radius = 40. Include zeros and commas where shown, but omit all spaces (spaces are only shown here for easier reading).

Prefix  D  N  O  R

Example:  
 Prefix D N O R  
 DHR78 12 027 3,5 40

Example:  
 Prefix D N O R  
 DHR78 18 056 4,0 40

**KEY TO CHART**

- ⚡ Items in stock
- Light blue box 2-3 week delivery
- White box Contact D-M-E for quote