

High Speed Steel Reamers

"The Moldmakers Reamer"



What's Important

Tolerances	
R-0312 thru R-5000	+0.002 -0.000
R-5312 thru R-6250	+0.003 -0.000

- Designed to work with PCS Standard Ejector Pins
- A left hand spiral, right hand cut reamer pushes the chips ahead of the reamer, the chips are not drawing back into the hole & packing the flutes. This insures coolant flow to the cutting edges for a longer tool life, smoother finish, and round accurate holes.

CATALOG NUMBER	NOMINAL DIA	FLUTES		OVER ALL LENGTH	SHANK DIA
		NO.	LENGTH		
R-0312	.0312	4	1/2	1-3/8	.0312
R-0467	.0467	4	1/2	2-1/2	.0455
R-0469	.0469	4	1/2	2-1/2	.0455
R-0623	.0623	4	1/2	2-1/2	.0585
R-0625	.0625	4	1/2	2-1/2	.0585
R-0781	.0781	4	3/4	3	.0720
R-0935	.0935	4	3/4	3	.0880
R-0936	.0936	4	3/4	3	.0880
R-0938	.0938	4	3/4	3	.0880
R-1094	.1094	4	7/8	3-1/2	.1030
R-1248	.1248	4	7/8	3-1/2	.1190
R-1250	.1250	4	7/8	3-1/2	.1190
R-1406	.1406	4	1	4	.1350
R-1560	.1560	4	1	4	.1510
R-1562	.1562	4	1	4	.1510
R-1719	.1719	6	1-1/8	4-1/2	.1645
R-1873	.1873	6	1-1/8	4-1/2	.1805

CATALOG NUMBER	NOMINAL DIA	FLUTES		OVER ALL LENGTH	SHANK DIA
		NO.	LENGTH		
R-1875	.1875	6	1-1/8	4-1/2	.1805
R-2031	.2031	6	1-1/4	5	.1945
R-2498	.2498	6	1-1/2	6	.2405
R-2500	.2500	6	1-1/2	6	.2405
R-2656	.2656	6	1-1/2	6	.2485
R-2812	.2812	6	1-1/2	6	.2485
R-2969	.2969	6	1-1/2	6	.2792
R-3125	.3125	6	1-1/2	6	.2792
R-3750	.3750	6	1-3/4	7	.3105
R-4062	.4062	6	1-3/4	7	.3105
R-4375	.4375	6	1-3/4	7	.3730
R-4688	.4688	6	1-3/4	7	.3730
R-5000	.5000	6	2	8	.4355
R-5312	.5312	6	2	8	.4355
R-5625	.5625	6	2	8	.4355
R-6250	.6250	8	2-1/4	9	.5620